

# color**VIBE** *hybrid*

100% cotton, 100% polyester, sublimated polyester, cotton/poly blends, triblends, mesh, canvas, nylon, and more

## **STEP 1** **PREP**

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## **STEP 2** **APPLY**



### **TEMPERATURE**

275°F (nylon, heat sensitive)  
300°F (cotton, poly, blends)



### **DWELL TIME**

10-12 seconds



### **PRESSURE**

firm (45-65 psi)



### **PEEL**

hot (cotton, poly, blends)  
cold (nylon, heat sensitive)

## **TIPS & TECHNIQUES**

### **FLAT SURFACE**

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### **WASH INSTRUCTIONS**

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### **SHELF LIFE**

When properly stored, this product is guaranteed up to six months from the date of production.



**RE-PRESS COVERED WITH PARCHMENT OR SILICONE PAPER FOR AN ADDITIONAL 5 SECONDS**



# color**VIBE** *dtf*

100% cotton, 100% polyester, sublimated polyester, cotton/poly blends, triblends, mesh, canvas, nylon, and more

## **STEP 1** **PREP**

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## **STEP 2** **APPLY**



### **TEMPERATURE**

275°F (nylon, heat sensitive)  
300°F (cotton, poly, blends)



### **DWELL TIME**

10-12 seconds



### **PRESSURE**

firm (45-65 psi)



### **PEEL**

hot (cotton, poly, blends)  
cold (nylon, heat sensitive)

## **TIPS & TECHNIQUES**

### **FLAT SURFACE**

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### **WASH INSTRUCTIONS**

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### **SHELF LIFE**

When properly stored, this product is guaranteed up to six months from the date of production.



**RE-PRESS COVERED WITH PARCHMENT OR SILICONE PAPER FOR AN ADDITIONAL 5 SECONDS**



# HOWARD MULTI-PURPOSE

## STANDARD APPLICATION

100% cotton, cotton/poly blends

### STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

### STEP 2 APPLY



#### TEMPERATURE

350°F



#### DWELL TIME

10-12 seconds



#### PRESSURE

medium (32-38 psi)



#### PEEL

hot, immediately

### TIPS & TECHNIQUES

#### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

#### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

#### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# HOWARD MULTI-PURPOSE

## LOW-TEMPERATURE APPLICATION

100% polyester, mesh, Lycra, spandex, knit rayon, triblends

### STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

### STEP 2 APPLY



#### TEMPERATURE

310°F



#### DWELL TIME

15-20 seconds



#### PRESSURE

medium (32-38 psi)



#### PEEL

hot, immediately

### TIPS & TECHNIQUES

#### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

#### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

#### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# PUFF

100% cotton, cotton/poly blends

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

375°F



### DWELL TIME

8 seconds



### PRESSURE

firm (55+ psi)



### PEEL

hot

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# FASHION REFLECTIVE

100% cotton, 100% polyester, sublimated polyester, cotton/poly blends, triblends, mesh, canvas

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

350-360°F



### DWELL TIME

10-12 seconds



### PRESSURE

firm (55+ psi)



### PEEL

cold

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# EVERGREEN

100% cotton, 100% polyester, sublimated polyester, cotton/poly blends, triblends, mesh, canvas

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

270°F



### DWELL TIME

8-10 seconds



### PRESSURE

firm (45-65 psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# ENDURE

100% cotton, 100% polyester, sublimated polyester, cotton/poly blends, mesh, canvas, fleece lining

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

375-385°F



### DWELL TIME

4-8 seconds



### PRESSURE

firm (50-70 psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# ULTRA STRETCH

100% polyester, spandex, compression gear, moisture wicking

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

335-340°F



### DWELL TIME

12-14 seconds



### PRESSURE

medium (32-38 psi)



### PEEL

cold

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# GLITTER

100% cotton, cotton/poly blends

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

350°F



### DWELL TIME

10-12 seconds



### PRESSURE

firm (40+ psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# HOWARD HOT PEEL

100% cotton, cotton/poly blends

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

375-385°F



### DWELL TIME

10-12 seconds



### PRESSURE

firm (40+ psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# VINTAGE WASH MP

100% cotton, cotton/poly blends, triblends, canvas, knit rayon

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

350°F



### DWELL TIME

10-12 seconds



### PRESSURE

firm (40+ psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# VINTAGE WASH HHP

100% cotton, cotton/poly blends

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

375-385°F



### DWELL TIME

10-12 seconds



### PRESSURE

firm (40+ psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# GLOW IN THE DARK

100% cotton, 100% polyester, cotton/poly blends, mesh, canvas, triblends

## STEP 1 PREP

Proof your order before application to sellable garments. Test print one of the provided extra transfers. To conduct multiple tests, cut the extra transfer into 2 or 4 pieces.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

350°F or 310°F



### DWELL TIME

10-12 or 15-20 seconds



### PRESSURE

medium (32-38 psi)



### PEEL

hot, immediately

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# REVOLUTION

100% cotton, 100% polyester, cotton/poly blends, nylon, mesh, acrylic, spandex, some waterproof materials

## STEP 1 PREP

Proof your order before application to sellable garments.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

285°F



### DWELL TIME

6 seconds (20 for nylon)



### PRESSURE

medium (32-38 psi)



### PEEL

hot or cold (nylon only)

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# BLING

100% cotton, cotton/poly blends

## STEP 1 PREP

Proof your order before application to sellable garments.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

230°F



### DWELL TIME

15 seconds



### PRESSURE

medium (32-38 psi)



### PEEL

cold

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# 3M REFLECTIVE

100% cotton, 100% polyester, cotton/poly blends, nylon, mesh, acrylic, spandex, some waterproof materials

## STEP 1 PREP

Proof your order before application to sellable garments.

Pre-heat garment 3-5 seconds to remove any excess moisture.

## STEP 2 APPLY



### TEMPERATURE

305°F



### DWELL TIME

15 seconds



### PRESSURE

firm (40+ psi)



### PEEL

cold

## TIPS & TECHNIQUES

### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# PRINT & CUT

## LOW-TEMP APPLICATION

100% cotton, 100% polyester, cotton/poly blends, mesh, some waterproof materials

### STEP 1 PREP

Proof your order before application to sellable garments.

Pre-heat garment 3-5 seconds to remove any excess moisture.

### STEP 2 APPLY



#### TEMPERATURE

245°F



#### DWELL TIME

20 seconds



#### PRESSURE

medium-firm (32-40+ psi)



#### PEEL

hot

### TIPS & TECHNIQUES

#### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

#### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

#### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.



# PRINT & CUT

## NYLON APPLICATION

nylon, acrylic

### STEP 1 PREP

Proof your order before application to sellable garments.

Pre-heat garment 3-5 seconds to remove any excess moisture.

### STEP 2 APPLY



#### TEMPERATURE

285°F



#### DWELL TIME

5 seconds, peel  
+15 seconds covered



#### PRESSURE

medium-firm (32-40+ psi)



#### PEEL

cold

### TIPS & TECHNIQUES

#### FLAT SURFACE

Avoid obstructions such as zippers, seams, or buttons which will cause inconsistent pressure.

#### WASH INSTRUCTIONS

Machine wash garment inside out using warm water and mild detergent. Do not bleach. Do not iron on decoration.

#### SHELF LIFE

When properly stored, this product is guaranteed up to six months from the date of production.

